

PRODUCT HIGHLIGHTS

4516

Automotive Attachment Tape Adhesion Promoter

DESCRIPTION:

Body-Tec[®] Attachment Tape Adhesion Promoter is specifically formulated for use with Transtar Attachment Tape 4580/4585/4588/4595/4598. It is a liquid primer used for enhancing adhesion of most low surface energy plastics (TPO, PPO, PP, PC, etc.) as well as injection molded body side moldings and claddings used for automotive exterior trims.

PRODUCTS:

4516 Automotive Attachment Tape Adhesion Promoter, 4 oz (118.5 ml), 6/case



SURFACE PREP:

Clean with Transtar's SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394.



MIX RATIO:

Ready to use.



DRY TIME:

About 5 minutes.

*See next page for more detailed product application. See website for this document in other languages.
Vea la página siguiente para un uso más detallado del producto. Vea el Web site para este documento en español.
Voir la prochaine page pour une application plus détaillée de produit. Voir le site Web pour ce document en français.*

PRODUCT DATA

4516

Automotive Attachment Tape Adhesion Promoter

SURFACE PREPARATION:

The bonding surfaces should be clean and dry. Clean part and contaminated surfaces with an untreated, lint-free cloth and Transtar's SCAT 6311, Speedi SCAT 6321 or Aqua SCAT 2 1391/1394. Follow this by wiping surfaces with another untreated lint-free cloth. Follow product safety precautions.



APPLICATION:

1. Apply a thin, uniform coating of the adhesion promoter to the part before applying Automotive Attachment Tape to the part.
2. Although dry times may vary due to temperature and humidity, a dry time of five minutes is generally required.
*When using Transtar's Attachment Tape Adhesion Promoter on painted surfaces, check for compatibility on hidden areas.
3. For best results apply Transtar Automotive Attachment Tape to part immediately after adhesion promoter dries, or no more than 24 hours after primer application.

4. Make sure the primer surface is free from contaminants before applying Transtar's Automotive Attachment Tape.

Note: Transtar Attachment Tape Adhesion Promoter will not harm cured paint. Do not use over reversible substrates such as lacquers, uncatalyzed enamel or general 1K primers.*

CLEAN UP: Transtar Attachment Tape Adhesion Promoter can be cleaned up with Acry Solvent 9783/9784, Urethane Grade Reducers 6700 Series or lacquer thinner. Be sure to apply adhesion promoter and any solvents only to areas that will be fully covered by the part to prevent cosmetic damages.

TECHNICAL DATA:

APPEARANCE:	Clear liquid	SOLIDS:	7.0% by weight
DRY TIME:	5 minutes	FLASHPOINT:	45°F (7°C)
SHELF LIFE:	1 year unopened		

REGULATORY:

Category: Adhesion Promoter 4516	Individual Component
VOC Actual	6.88#/gal (824 g/l)
VOC Regulatory	6.88#/gal (824 g/l)
Weight % of Volatiles	93.75%
Weight % of Water	0
Weight % of Exempt Compounds	0
Volume % of Exempt Compounds	0
Density of Material	7.33

COMPETITION:

3M 06396

Norton 5623

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